

**Bill Of Material for XXXXXX-XXX Fixtures**

ITEM	QTY	OP	MFR	MFR P/N	DECRPTION	PURCHASING INFO
1	1	040			1.0 X 8.5 X 19.0 ALUM TOOLING PLATE	
2	4	040	Jergens	37223	Finger Clamp	
3	4	040	Jergens	39306	5/8-11 Spherical Flange Assy	
4	2	040			½ X 2.0 DOWEL PIN	
5	4	040			5/8-11 X 2.0 STUD	
6	4	040			5/8-11 X 3.75 STUD	
7	8	040			5/8-11 NUT	
8	14	040			½-13 X 1.5 SHCS	
9	1	050			1.250 X 9 X 14 ALUM TOOLING PLATE	
10	4	050	Acme	H-40-16,25/64	HEAD PRESS FIT BUSHING, 25/64 ID, 5/8 OD, 1.0 LONG	<a href="http://www.acmeindustrial.com/infodir/pricing_acme.asp?ID_ITEM=201-030800">http://www.acmeindustrial.com/infodir/pricing_acme.asp?ID_ITEM=201-030800</a>
11	2	050			½ X 2.0 DOWEL PIN	
12	4	050			3/8-16 X 1.75 SHCS	
13	4	050			½-13 X 1.5 SHCS	
14	4	050			½-13 X 1.0 SHCS	
15	1	060			1.0 X 9 X 14 ALUM TOOLING PLATE	
16	1	060			1 X 2 X 8.5 ALUM BAR	
17	1	060	Jergens	39306	5/8-11 Spherical Flange Assy	
18	1	060			5/8-11 X 4.0 STUD	
19	10	060			½-13 X 1.5 SHCS	
20	4	060			G .261 DRILL ROD .50 LONG	
21	4	060			½ X 2.0 DOWEL PIN	
22	1	050	Jergens	29044	.500 DIA .500 HT TOOLING BALL	
23	1	050	Acme	P-32-12, ¼	PRESS FIT BUSHING	
24	2	20,30	Chick		SET MOVEABLE JAWS	
25	4	40			.250 X 1 DOWEL PIN	
26	1	60			1.0 X 8.0 X 8.0 ALUM TOOLING PLATE	